

TED-TED-TDMUC3200-F10_ALLR_B1S1 V.2 Wheel Alignment, BMW, F10, 4WD,
Series, VIN: XXXXXXXX

ISTA system version	4.04.12.19097	Data version	R4.04.12	Programming - data
VIN	XXXXXXX	Vehicle	5/F10/SEDAN/535d xDrive/N57/AUTO/ECE/LL/2013/04	
Int.lev.works -		Int.lev.(cur.) -		Int.lev.(tar.) -
Mileage	0 km			

32 00 Wheel Alignment F10 / 4WD Series

Observe test conditions!		
Front axle:		
Total toe-in		0° 10' ± 12'
Total toe-in adjustment*		0° 10' ± 4'
Toe difference** single wheel between left/ right		max. 12'
Camber (difference between left/right max. 30')		- 0° 12' ± 30'
Camber adjustment*		- 0° 12' ± 25'
Toe difference angle (difference between left/right max. 30')		- 1° 45'
Castor angle		(difference between left/right max. 30')
Front wheel offset		0° ± 15'
Maximum steering angle		
- Inner cornering wheel	Ca. °	42° 55'
- Outer cornering wheel	Ca. °	33° 11'
Rear axle:		
Total toe-in		0° 18' ± 12'
Total toe-in adjustment*		0° 18' ± 4'
Camber (difference between left/right max. 30')		-1° 50' ± 25'
Camber adjustment*		-1° 50' ± 5'
Geometrical driving axis		0° ± 12'
*Note: To minimise adjusting errors (measuring inaccuracies), use a narrower tolerance for adjusting toe/camber.		
**Note: Toe difference front axle = criterion for steering wheel inclination		