REP-REP-RAF0134-3421320 Removing and installing or replacing both rear brake discs

VIN: Vehicle: 5'/F10/SEDAN/550i/N63/AUTO/USA/LL/2010/10

System Version: 3.51.31.14936 Data Version: R3.51.31.14936

34 21 320

Removing and installing or replacing both rear brake discs



Special tools required:

34 1 280



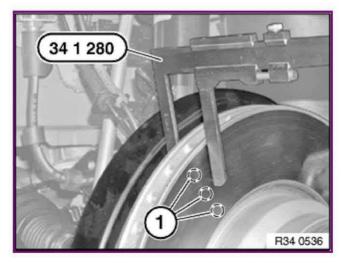
Necessary preliminary tasks:

- Remove wheels.
- Remove and clean brake pads

After completing repair work:

- Adjust parking brake (not F10, F11, F12, F13, F18, F25)
- Read and comply with notes on <u>braking in</u> new brake discs / brake pads.

Drive easily for first 120 miles



Check minimum brake disc thickness:

- Position special tool 34 1 280 at three measuring points in area (1) and measure.
- Compare measuring result and lowest value with setpoint value.

Note

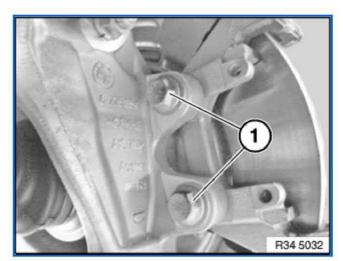
If the brake discs are replaced, you must also fit new brake pads.

Always replace brake discs in pairs.



Important!

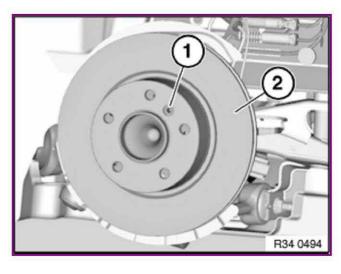
New brake pads may only be fitted if the brake disc thickness is greater than the minimum brake disc thickness (MIN TH).



Installation note:

Tightening torque 34 21 2AZ.

81 ft*lbs



Important!

To release brake disc: Do not under any circumstances strike friction ring with a hammer or similar!

If necessary, carefully tap on base of brake disc chamber with a rubber mallet.

Clean contact surface of brake disc at wheel hub thoroughly and remove traces of corrosion.

Unevenness on contact surface may result in distortion of brake disc!

Release screw (1) and remove brake disc (2).

Installation note:

Replace screw.

Tightening torque 34 21 1AZ.

12 ft*lbs